



**MINISIGMA**

Durable polymeric  
self-cleaning screen filter



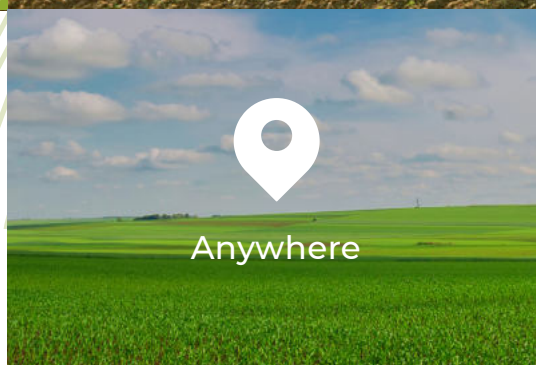
# MASTERS <sup>OF</sup> FILTRATION



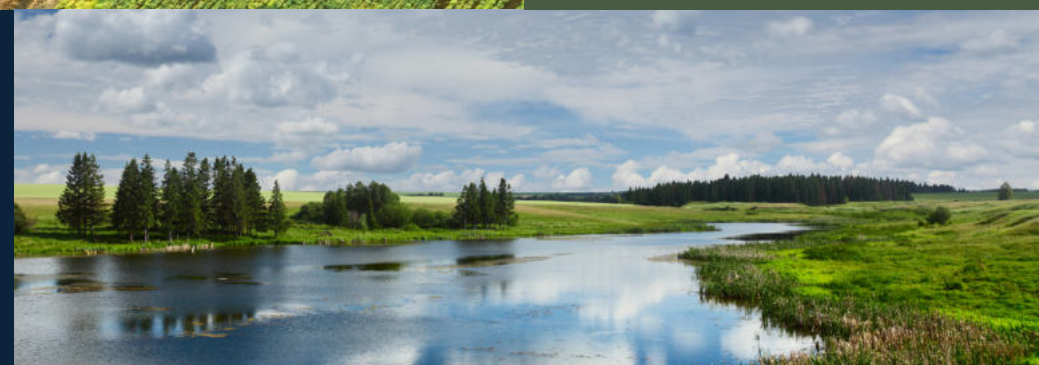
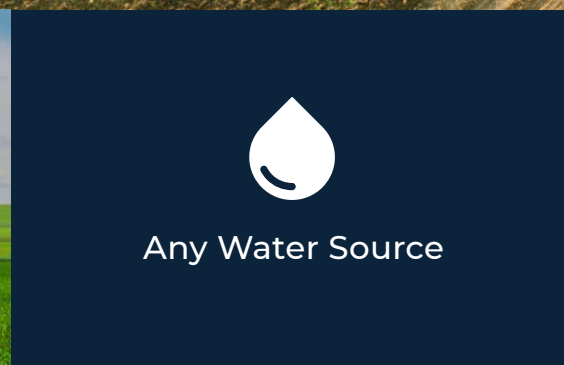
Any Crop



Anywhere



Any Water Source



Any Technology



**Farming is  
our heritage.**  
**Filtration is our  
legacy.**

**At Amiad, our roots are in the land.** As farmers, we learned at firsthand what our crops need to thrive. We understand that every water source is different, and how water quality can greatly affect crop yield.

The filter is the first vital link in the irrigation chain. It's there to protect irrigation systems from damage, while delivering the best quality water.

We develop filters that are able to cope with any water quality, in any geographical location.

We've spent years mastering filtration technology so we can offer a wide range of filters for every farmer's needs including screen, disc or media technology. Our fully automated filtration systems save time, manpower and costs.



**Disc**  
Technology



**Screen**  
Technology



**Media**  
Technology

We consider every challenge as an opportunity to work side by side with our customers to solve their problems. We'll go anywhere to ensure our filters perform as expected, 24/7, every day of the year.

When you want a high performance filter for your irrigation system, consult with Amiad. We focus on doing what we do best.

**Amiad. Masters of Filtration.**



# The next generation of water filtration

## MINISIGMA FEATURES



Low water and energy  
consumption



Ideal for many landscape  
and agricultural irrigation  
applications

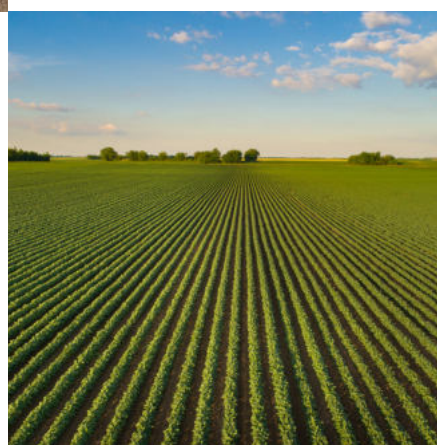
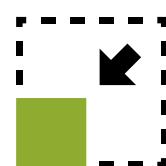
Easy installation and  
low maintenance



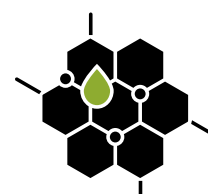
Reliable and  
durable



Compact design and  
small footprint



Polymeric filter -  
corrosion free



## Success Story

### The Challenge

Irrigating plantations with secondary treated wastewater carries a high risk of emitter clogging, because the wastewater has high levels of suspended particles, metal, salt, ions and biological contaminants. Initially, the plantation owners installed semi-automatic screen filters on each secondary head control. However, they had to constantly work at cleaning the filters to prevent clogging.

### The Solution

In order to save time, money and manpower, they replaced their semi-automatic filters with Mini Sigma automatic self-cleaning filters, which don't require manual flushing, need very little maintenance, and have an efficient self-cleaning mechanism.

### The Results

**Time savings** — the filtration process continues uninterrupted during the cleaning cycle; no need to shut down the irrigation system.

**Manpower savings** — the plantation owners saved an estimated \$1,000 per month on manpower and the workers were reassigned to other tasks.

**Water savings** — a precise amount of water is used for each cleaning cycle which minimizes water waste.



Since we installed the new system  
supplied by Amiad, we've noticed  
a great improvement in the  
efficiency of the irrigation system.

Remi Lufan



**Banana Plantation**  
Kibbutz Ginosar, Israel

Total Size:  
13 hectares divided  
into 16 plots



### Irrigation System

Drip irrigation.  
16 secondary head controls,  
one for each plot



### Water Source

Secondary treated  
wastewater



### Original Filtration System

Semi-automatic  
screen filters





# ADI-P: the control is in your hands

## The ADI-P Controller

The ADI-P Controller operates the automated processes that flush your Mini Sigma filters, allowing you to control and monitor them easily and conveniently.



Suitable for low pressure (1.5-10 bar)



Single or dual solenoid configuration



Provides detailed filtration performance data



Communication within **Bluetooth®** technology range



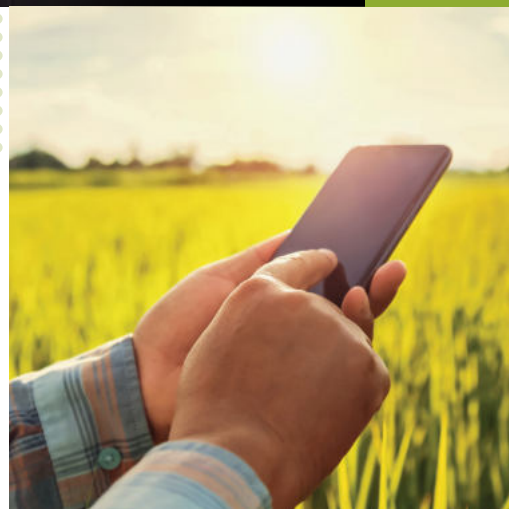
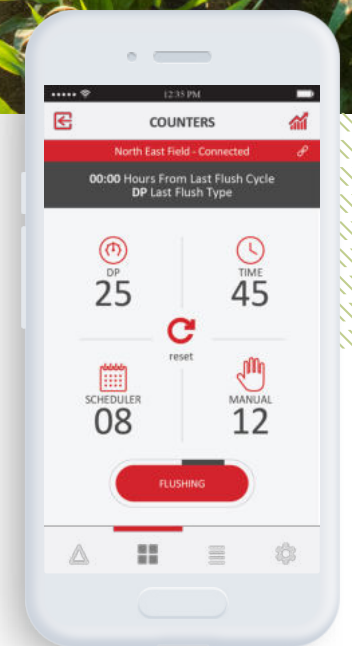
Offline information storage available

## The ADI-P App

Access your site's filtration performance data directly from the ADI-P app. Here are some of the data that you can access via the ADI-P app:

- Flush logs
- Flush frequency
- Current DP
- Current outlet and inlet pressure

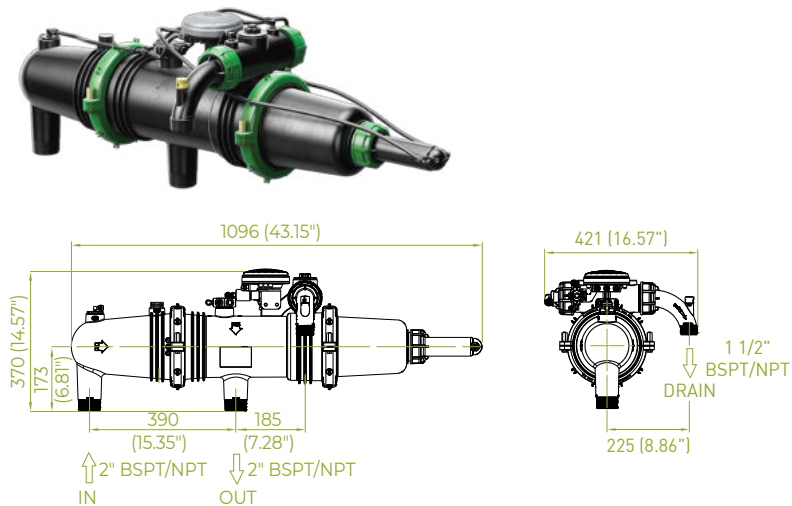
- Flush quality - measuring DP on the filter before and after flush cycle
- Malfunctions with descriptions of each event
- Battery status and low battery alerts



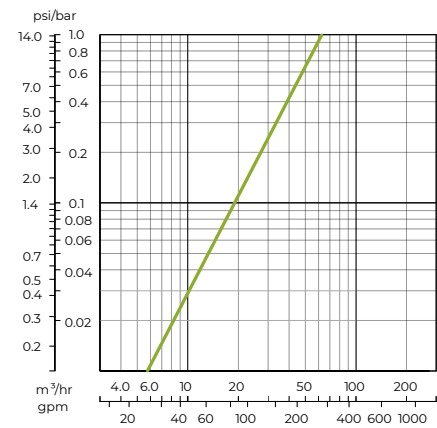


# MINISIGMA Models

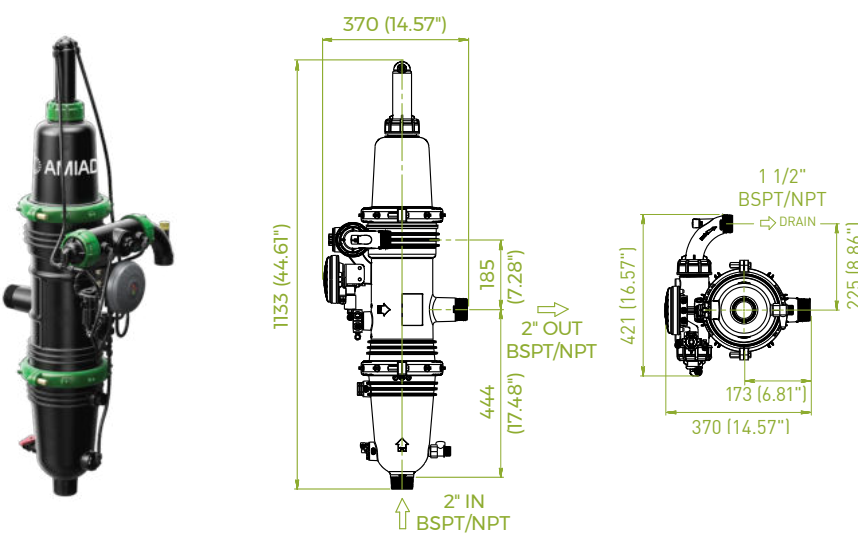
## 2" MINISIGMA | on-line



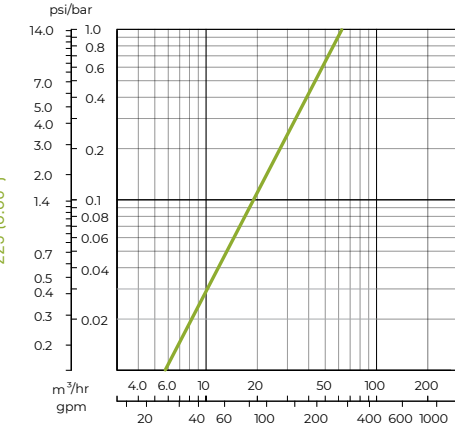
Head Loss Graph (in clean water)



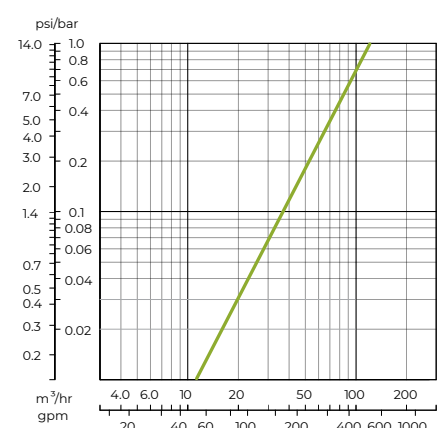
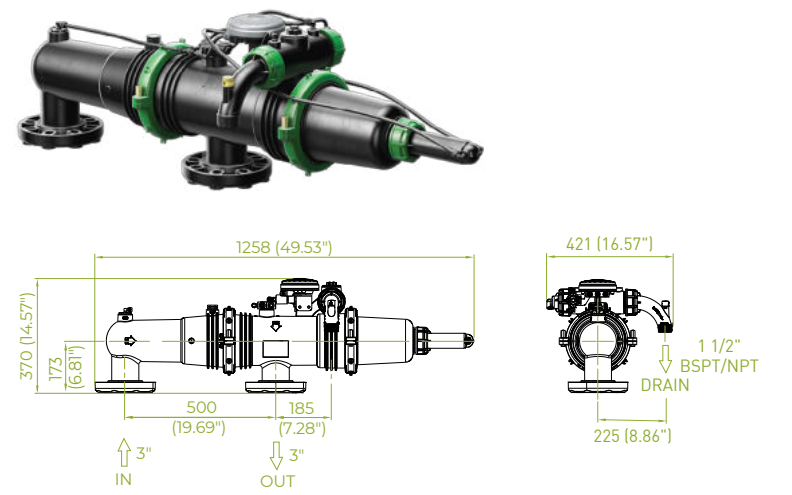
## 2" MINISIGMA | angle



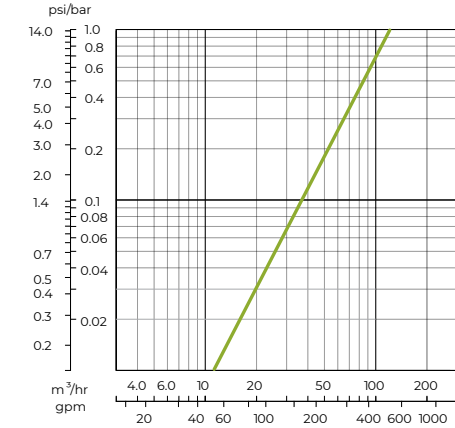
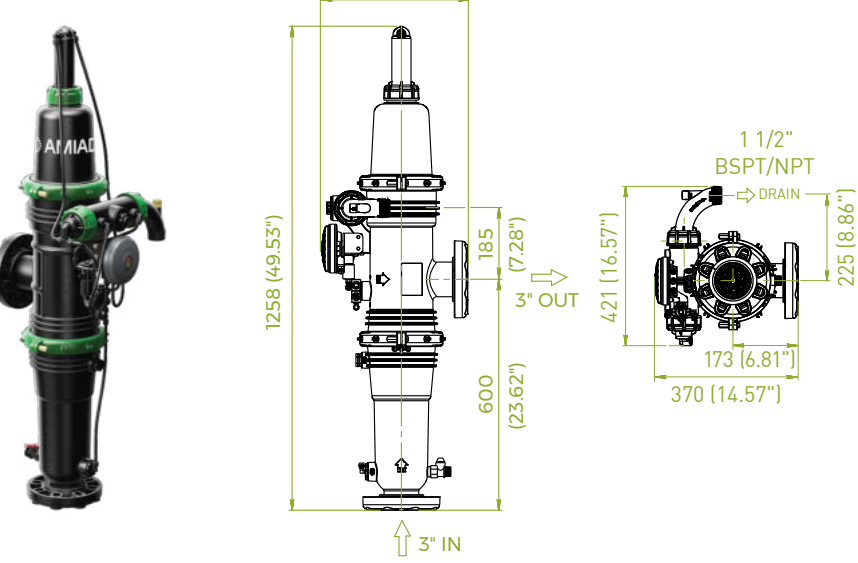
Head Loss Graph (in clean water)



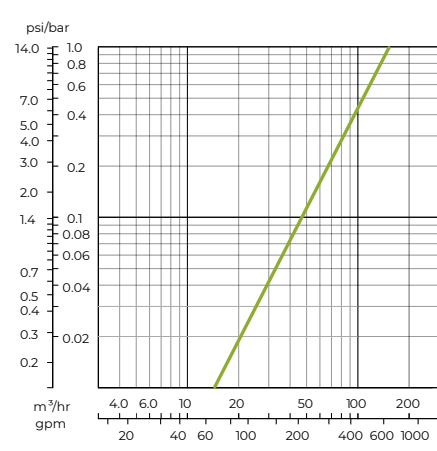
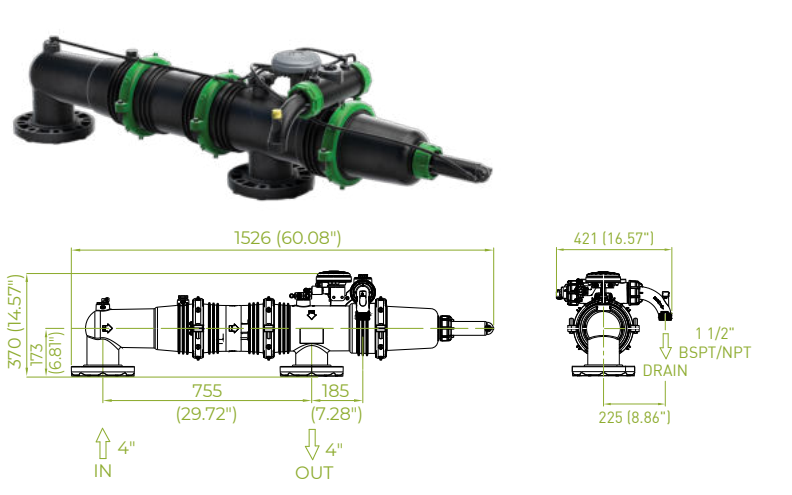
## 3" MINISIGMA | on-line



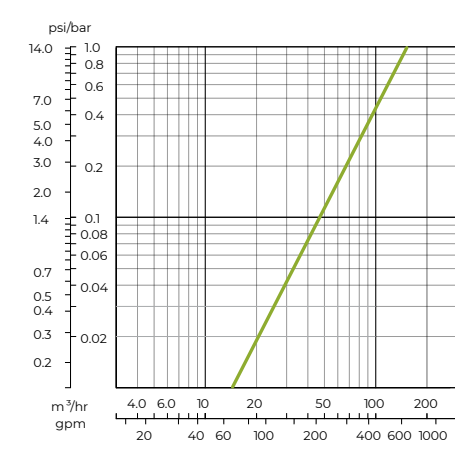
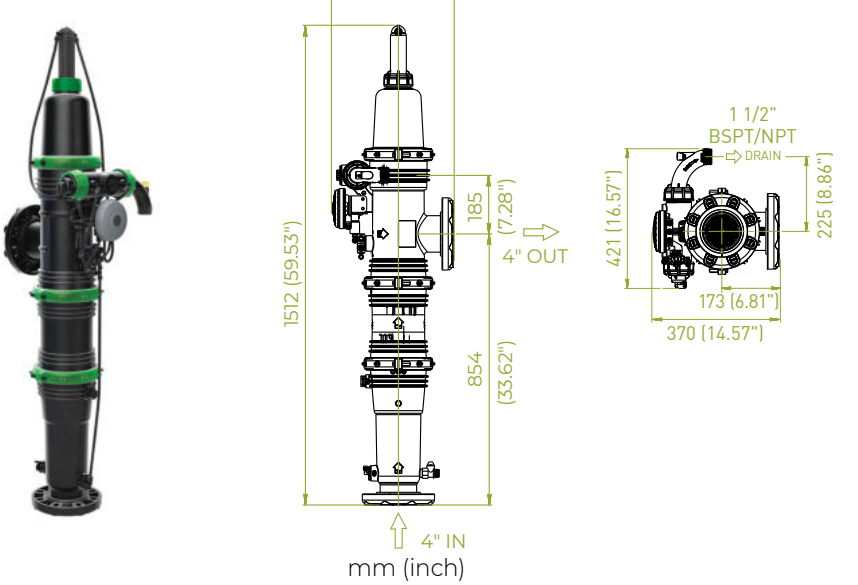
## 3" MINISIGMA | angle



## 4" MINISIGMA | on-line



## 4" MINISIGMA | angle



mm (inch)

mm (inch)

# MINISIGMA: a step ahead

## Mini Sigma Parts

1. Coarse screen

2. Fine screen

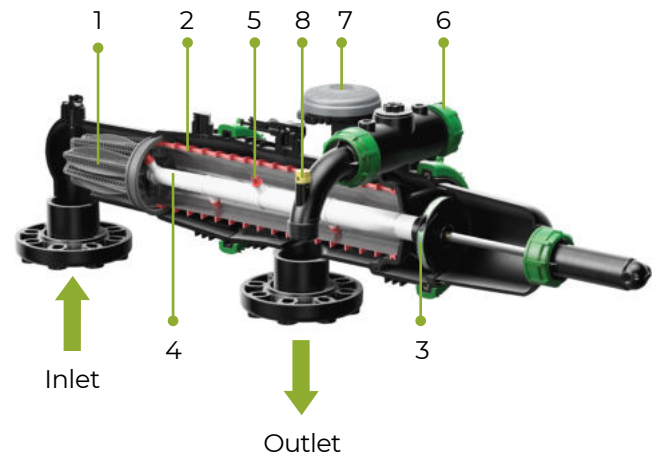
3. Hydraulic turbine

4. Suction-scanner shaft
5. Suction-scanner nozzles

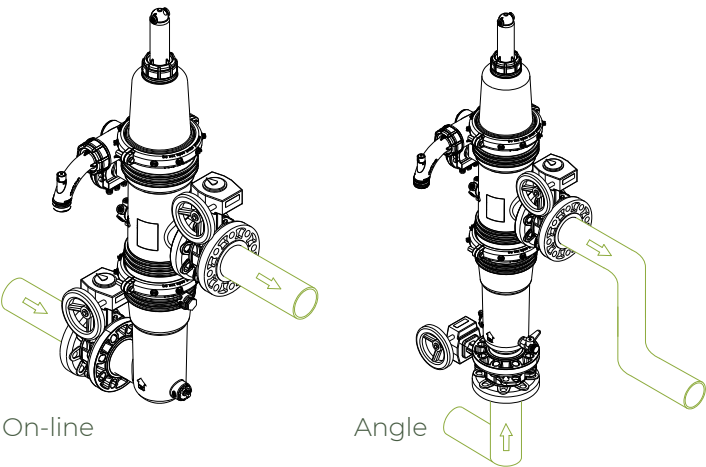
6. Flush valve

7. ADI-P controller

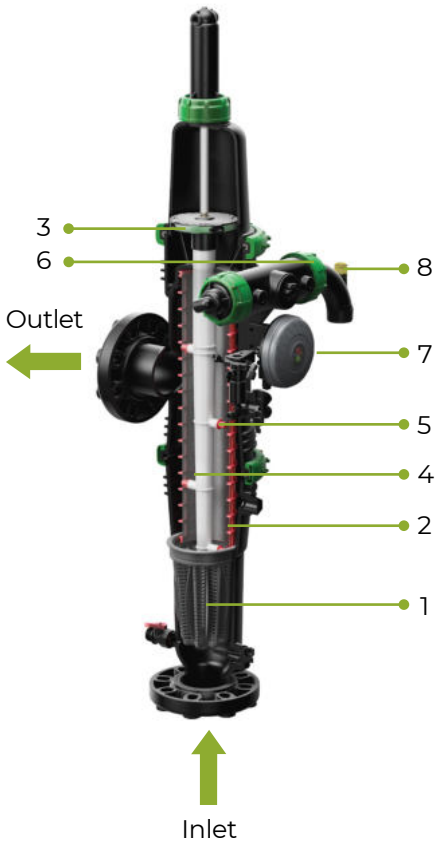
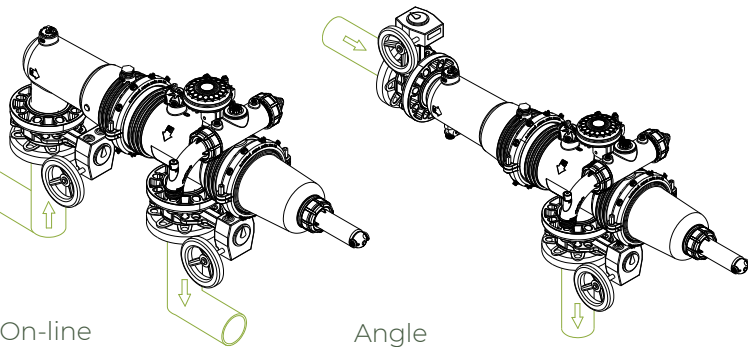
8. Integral anti vacuum



Vertical



Horizontal



### Advanced design for maximum installation flexibility

Modular, versatile inlet and outlet options

Flexible installations for any field

360° rotation of the drain pipe to fit any installation configuration

### Technical Specifications

Filter Model	2" Mini Sigma	3" Mini Sigma	4" Mini Sigma
General data			
Max. flow rate* (130µ)	30 m³/h (132 gpm)	50 m³/h (220 gpm)	80 m³/h (352 gpm)
Min. operating pressure when cleaning	1.5 bar (22 psi)		
Max. operating pressure	8 bar (116 psi)		
Filtration area	1,200 cm² (186 in²)	1,600 cm² (248 in²)	2,400 cm² (372 in²)
Inlet/Outlet diameter	2" (50 mm) BSPT/NPT	3" (80 mm) Grooved coupling/ Universal flange	4" (100 mm) Grooved coupling/ Universal flange
Weight (Empty)	16 kg (35 lb)	20 kg (44 lb)	23 kg (51 lb)

\* Amiad's flow recommendation per water quality.

Electronic control	
Control power supply	4 x AA type 1.5V batteries and/or External 7-14 VDC
Solenoid	9-12 VDC latching solenoid
DP switch	Integral sensors

Flushing data (at 1.5 bar, 22 psi)			
Exhaust valve	1.5" (40 mm) BSPT/NPT		
Flushing time*	10 seconds		
Reject water volume per flush cycle*	24 liters (6.3 gallons)	26 liters (6.8 gallons)	28 liters (7.4 gallons)
Flushing flow rate*	8.7 m³/h (38.3 gpm)	9.6 m³/h (42.2 gpm)	10 m³/h (44 gpm)

\* Any pressure between 1.5 bar (22 psi) and 8 bar (116 psi) will improve these parameters.

Construction materials	
Filter housing and lid	RPA (reinforced polyamide)
Screens	Molded weavewire, stainless steel 316L
Cleaning mechanism	PBT (polybutylene)
Exhaust valve	All polymeric
Seals	EPDM
Control command tubing	PE (polyethylene)

Standard Filtration Degrees						
micron	500	300	200	130	100	80
mm	0.5	0.3	0.2	0.13	0.1	0.08



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 **amiad® IRRIGATION**

# MASTERS OF FILTRATION

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